

H

G

F

E

D

C

B

A

H

G

F

E

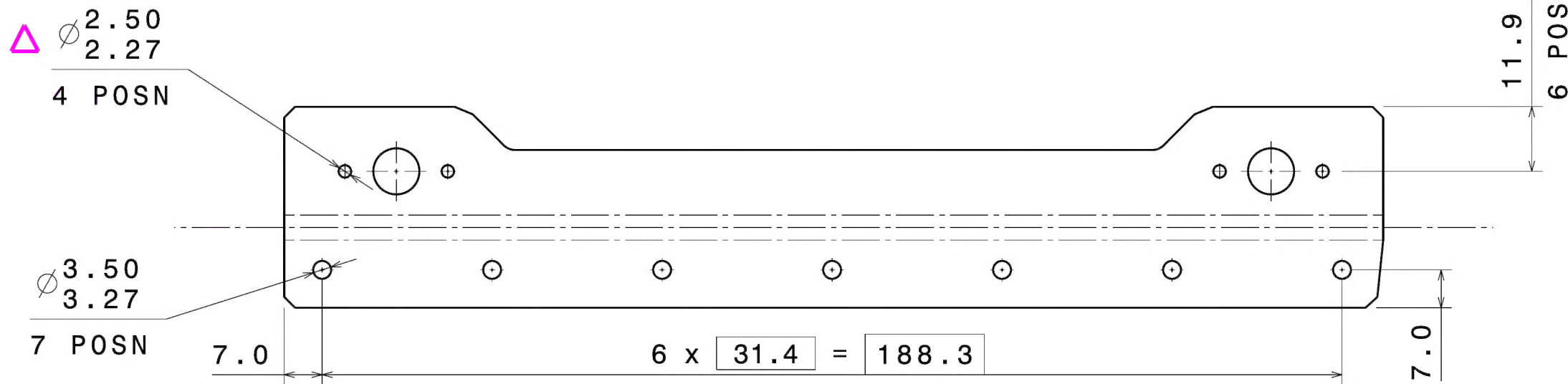
D

C

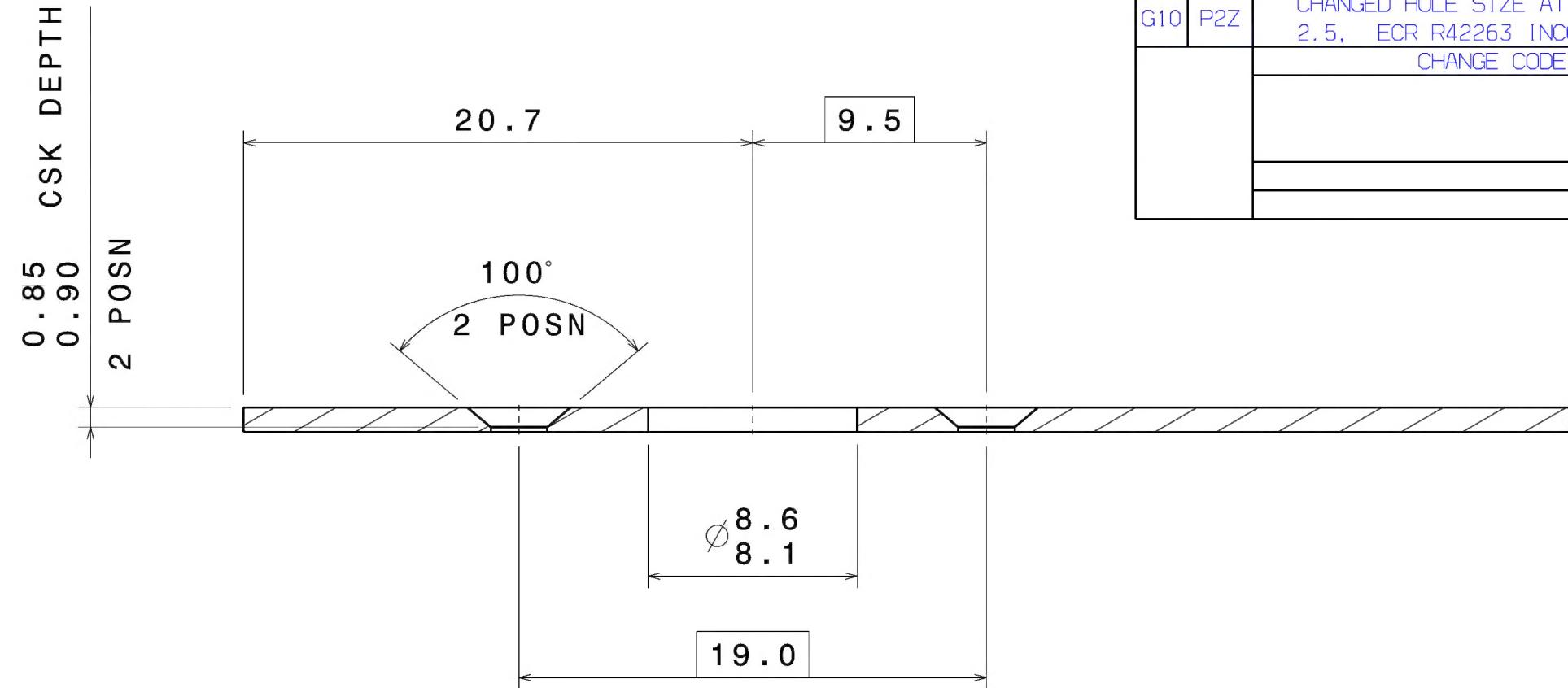
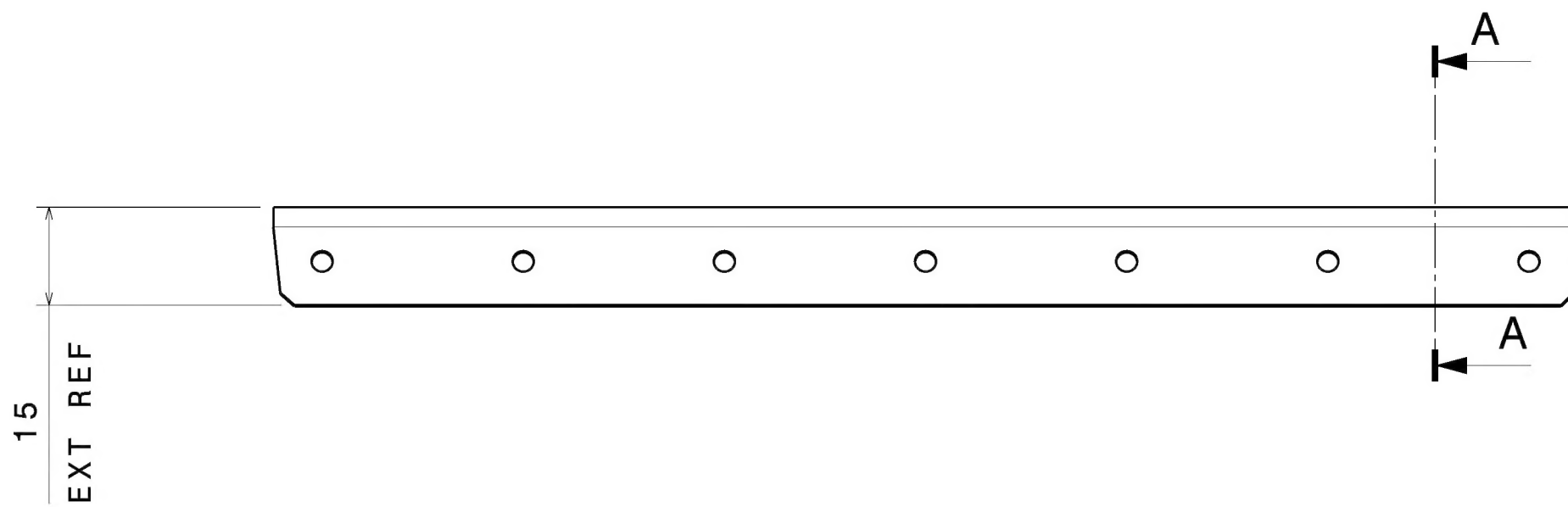
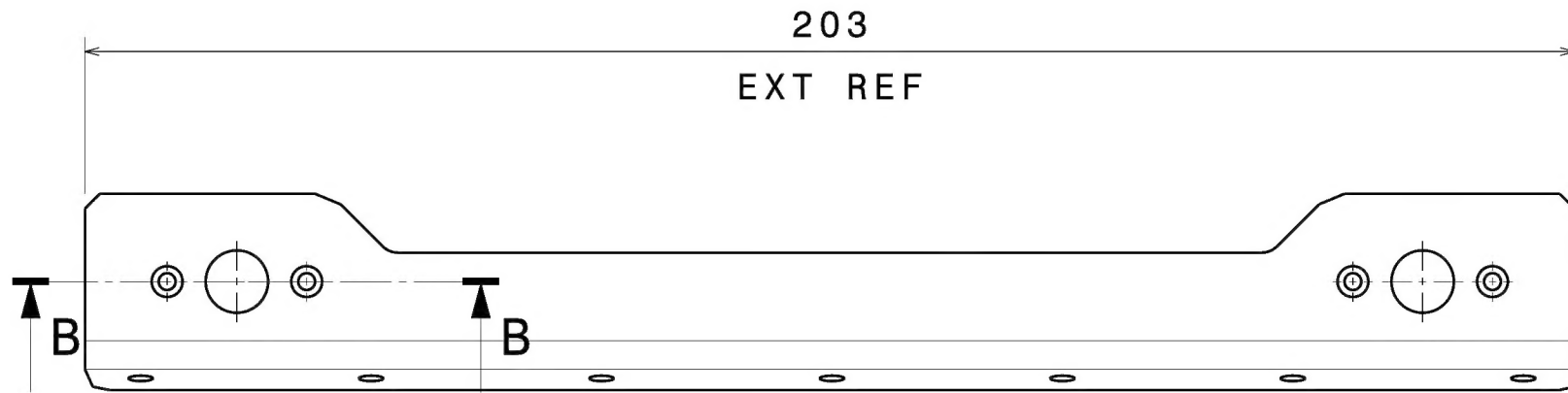
B

A

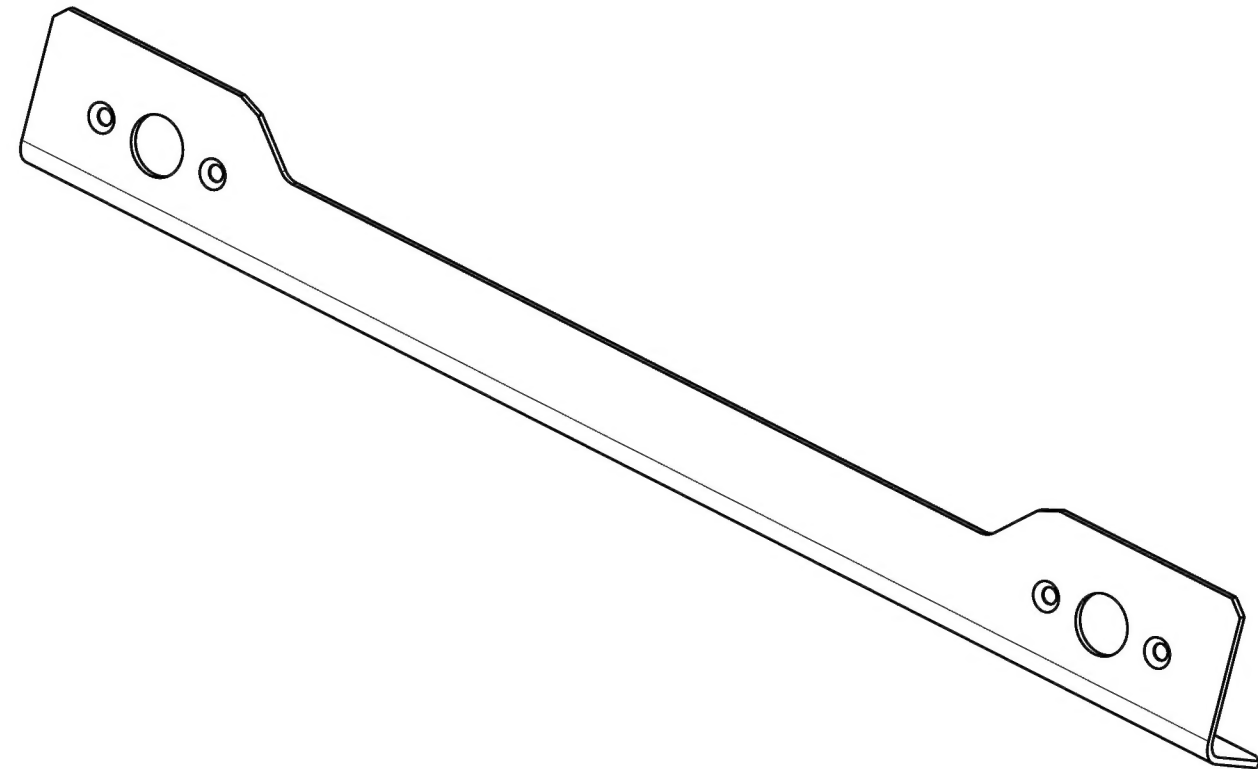
QB21938 - AS DRAWN
QB22031 - OPP HAND



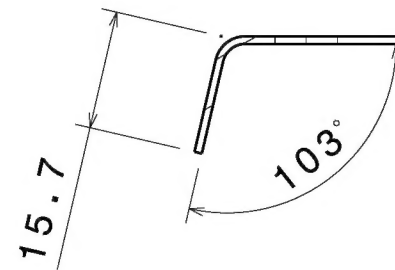
FLAT PATTERN



SECTION VIEW B-B
TYP 2 POSN
SCALE 4:1



ISOMETRIC VIEW
N.T.S





SECTION VIEW A-A

NOTES

1. MATERIAL: AL ALLOY L113-T6 x 19 SWG (1.0mm).
2. REMOVE ALL BURRS AND SHARP EDGES.
3. INTERNAL BEND RADII TO BE 3.0mm UNLESS OTHERWISE STATED ON THE DRAWING.
4. UNLESS OTHERWISE STATED POSITIONAL TOLERANCE OF ALL HOLES: $\phi \pm 0.34$
5. FINISH: SULPHURIC ANODISE IN ACCORDANCE WITH DEF STAN 03-25.
6. PRIME ALL OVER USING REF 01-03 TO QD3088, I.A.W. MANUFACTURER'S INSTRUCTIONS.
7. ALL UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL.

PART MARK
TO QD5016 \otimes 1 & 4

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	TOLERANCES ARE:				DRAWN BY	B MITCHEM	26 SEP 2014						
	DECIMALS				ANGLES		DRG CHCK	T CLARK		26 SEP 2014			
	.X ± 1.0				± 0.5 DEG		PROJ ENG						
	.XX ± 0.5				APPLICATION		MFG ENGR						
	.XXX ± -				NEXT ASSY		TECH APRL						
	SURFACE FINISH		3.2		USED ON		DSGN APRL	E C BULA	26 SEP 2014				
	DO NOT SCALE DRAWING				QB05043		CONTRACT NO		SCALE	1:1	WEIGHT	SHEET A OF A	
									A1.	U0088	QB21938/QB22031	ISS P22Z	